

On the mathematical analysis and numerical approximation of high hydrostatic pressure food

J.I. Díaz , A.M. Ramos

Dpto. Matemática Aplicada, Univ. Complutense de Madrid

L. Otero, A. D. Molina and P. D. Sanz,
Instituto del Frío (CSIC), Madrid, SPAIN
Project AGL2000-1440-C0201

Mathematical and Computer Techniques for Agro-
Food Technologies, Barcelona 26-27 November
2001

Part I. Introduction

PRESSURE TREATMENT OF FOODS

- Increasing interest in food processing and preservation
- Importance of knowing the exact pressure/temperature conditions of each process

THERMAL CONTROL IN PRESSURE TREATMENT

↓ Compression

- Temperature increase due to the work of compression

- Food composition
- Initial temperature
- Pressurising fluid
- Applied pressure

$$\left(\frac{\Delta T}{\Delta P} \right) = \frac{TV\alpha}{c_p}$$

V specific volume

α Thermal expansion coefficient

c_p Specific heat capacity

THERMAL CONTROL IN PRESSURE TREATMENT

Holding time

Heat loss through the wall of the HP vessel



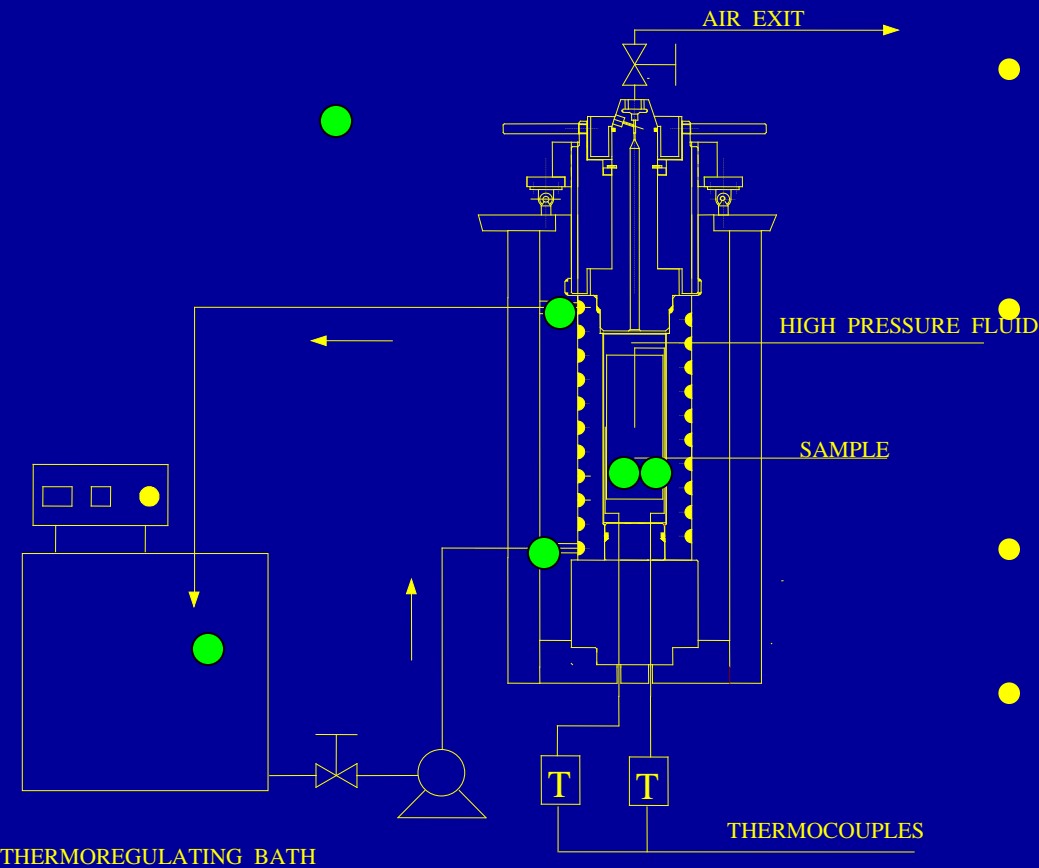
Temperature gradients in the processed food



Non uniform distribution of enzyme and/or microbial inactivation, nutritional and/or sensorial quality degradation,...

Materials and methods

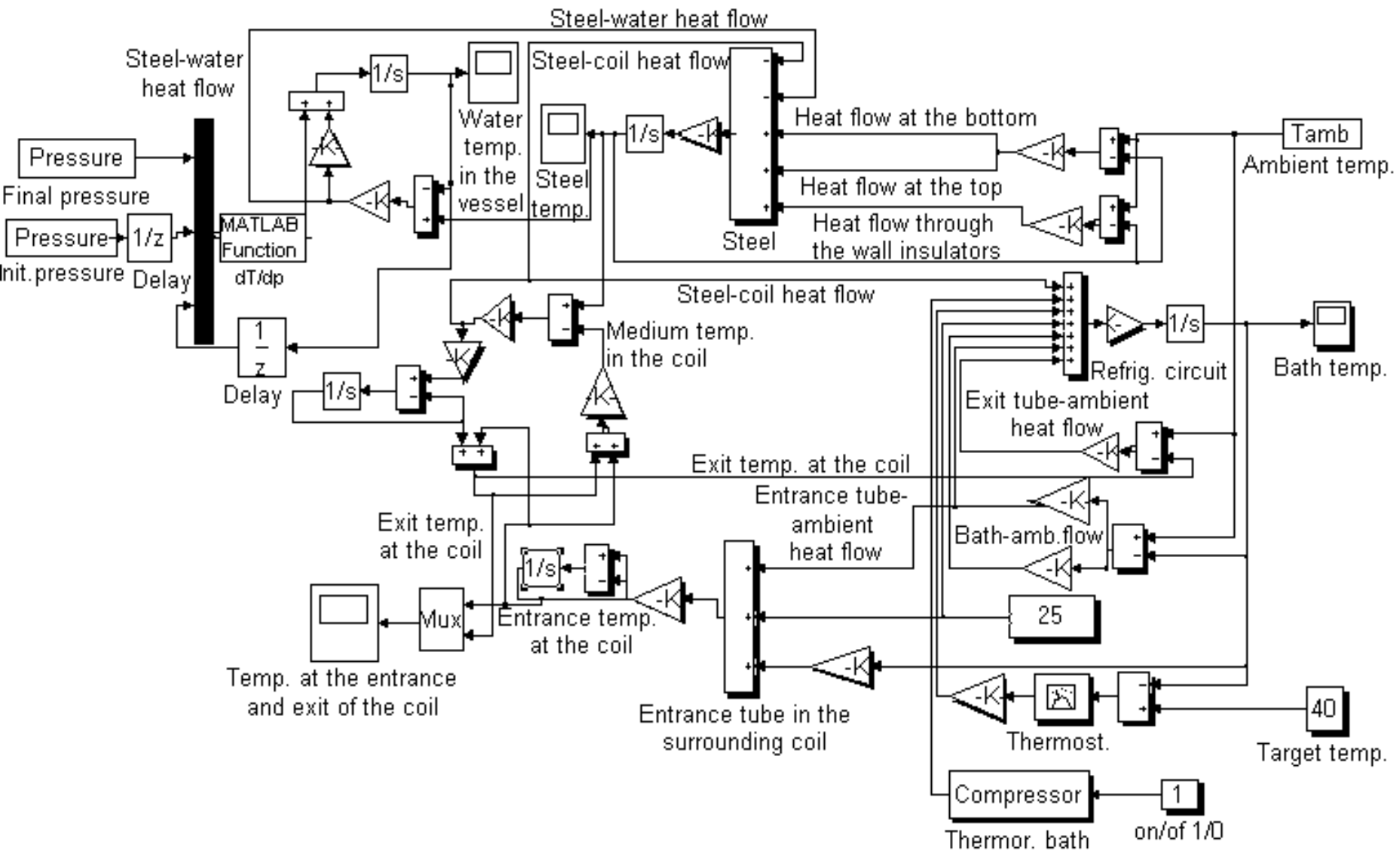
HIGH-PRESSURE EQUIPMENT



- GEC ALSTHOM ACB High-Pressure equipment
- A cylindrical chamber (2.35 l net volume)
- Thermoregulated at 37°C
- Assayed pressures: 200, 300 and 400 MPa
- Sample: Liquid water

● **Position of the thermocouples**

MODEL TO SIMULATE THE THERMAL EXCHANGE



MODEL DESCRIPTION

The model includes:

All the thermal exchanges that occur

- Thermoregulating bath/ambient
- Pipes/ambient
- Steel of the vessel/thermoregulating fluid
- Steel of the vessel/ambient
- Sample/steel of the vessel

Calculation of the temperature variation during the compression or expansion

Heat transmission ways considered

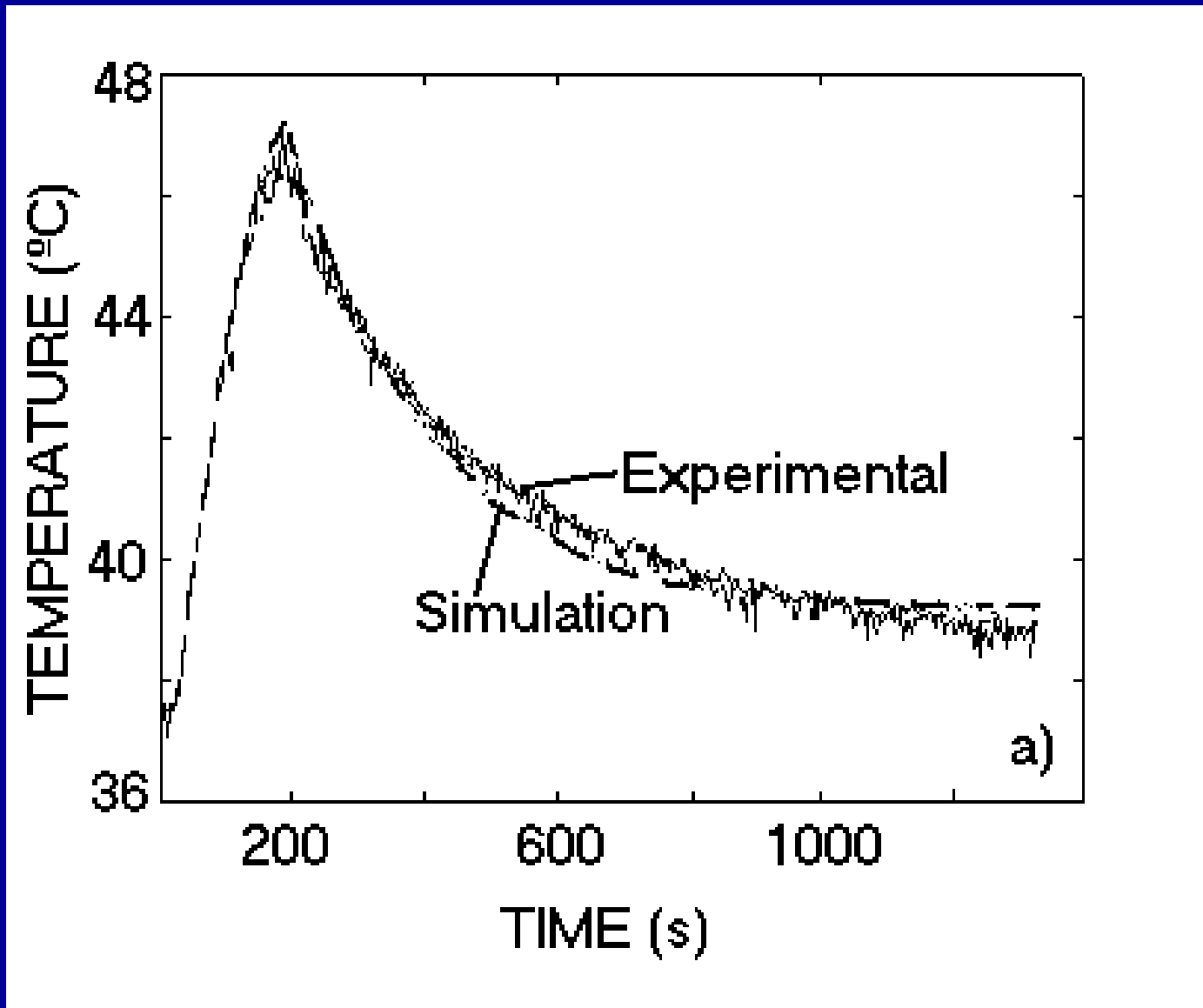
- **Convection**

(ambient air, fluid inside the bath and fluid inside the vessel or sample)

- **Conduction**

(through the different solid layers in the vessel)

COMPRESSION UP TO 400 MPa



About 20 minutes were necessary to dissipate heat inside the vessel and re-equilibrate its temperature

Mean absolute errors

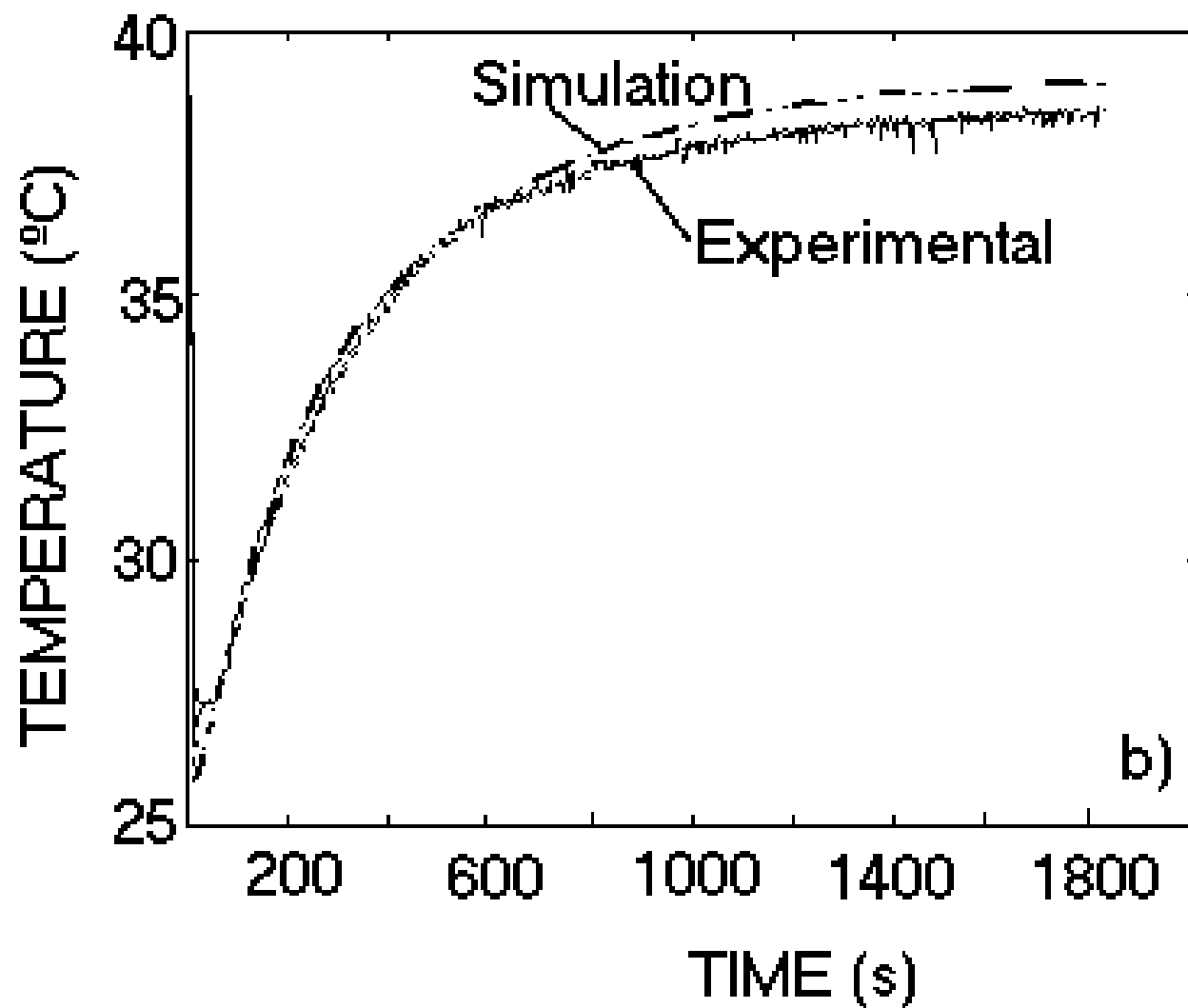
Sample: 0.6%

Entrance of the surrounding coil: 0.2%

Exit of the surrounding coil: 0.3%

Thermoregulating bath: 0.1%

EXPANSION FROM 400 Mpa



Good agreement between the simulated and experimental temperature values at different points in the high-pressure equipment

Mean absolute errors

Sample: 1.0%

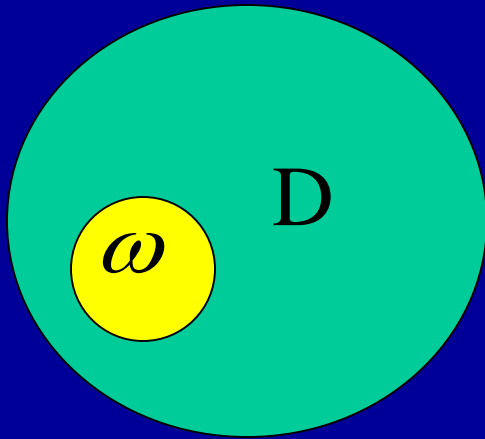
Entrance of the surrounding coil: 0.3%

Exit of the surrounding coil: 0.1%

Thermoregulating bath: 0.2%

Part II. A simplified mathematical model: restricted control at the Robin boundary condition

$$\Omega = D - \omega$$



$$\rho c y_t - k \Delta y = 0 \quad \text{in } \Omega \times (0, T),$$

$$k \frac{\partial y}{\partial n} = h(u(t) - y) \quad \text{on } \partial \omega \times (0, T),$$

$$k \frac{\partial y}{\partial n} = h(w(x, t) - y) \quad \text{on } \partial D \times (0, T),$$

$$y(x, 0) = y^0(x) \quad x \in \Omega,$$

1. **Optimal control:** Given k , w and y^0 and y_d find the control $u \in C$ minimizing (over U_{ad})

$$J_k(u) = \frac{1}{2} \|u\|_{L^2(0, T)}^2 + \frac{k}{2} \|y(T, \cdot; u) - y_d\|_{L^2(\Omega)}^2$$

2. **Approximate Controllability:** Given $\varepsilon > 0$ find

$$u \in U_{ad} \text{ such that } \|y(T, \cdot; u) - y_d\|_{L^1(\Omega)} \leq \varepsilon$$

Control constrains (limitations of the thermoregulating device)

$$U_{ad} = \left\{ u \in L^\infty(0, T) : u_1 \leq u(t) \leq u_2 \text{ a.e. } t \in (0, T) \right\}$$

State constrains (sterilization: Olin Ball & Olson (1957))

$$C = \left\{ u \in U_{ad} : e \leq \int_0^T F(y(x, t)) dt, \text{ a.e. } x \in \Omega \right\} \text{ for some } F \in C^1(\mathbf{R})$$

Mathematical results:

i) Existence of the optimal control (it uses the Lions compactness theorem)

ii) Optimality conditions

$$\rho c y_t - k \Delta y = 0 \quad \text{in } \Omega \times (0, T),$$

$$k \frac{\partial y}{\partial n} = h(\tilde{u}(t) - y) \quad \text{on } \partial \omega \times (0, T),$$

$$k \frac{\partial y}{\partial n} = h(w(x, t) - y) \quad \text{on } \partial D \times (0, T),$$

$$y(x, 0) = y^0(x) \quad x \in \Omega$$

$$-\rho c p_t - k \Delta p = 0 \quad \text{in } \Omega \times (0, T),$$

$$k \frac{\partial p}{\partial n} = -hp \quad \text{on } \partial \omega \times (0, T),$$

$$k \frac{\partial p}{\partial n} = -hp \quad \text{on } \partial D \times (0, T),$$

$$p(x, T) = k(y(x, T) - y_d(x)) \quad x \in \Omega$$

$$\int_0^T \left[\int_{\partial\omega} g d\sigma + \gamma(\tilde{u} + \int_{\partial\omega} p d\sigma) \right] (u - \tilde{u}) dt \geq 0, \forall u \in U_{\text{ad}}$$

for some $g = g(\tilde{u})$ and some $\gamma \geq 0$

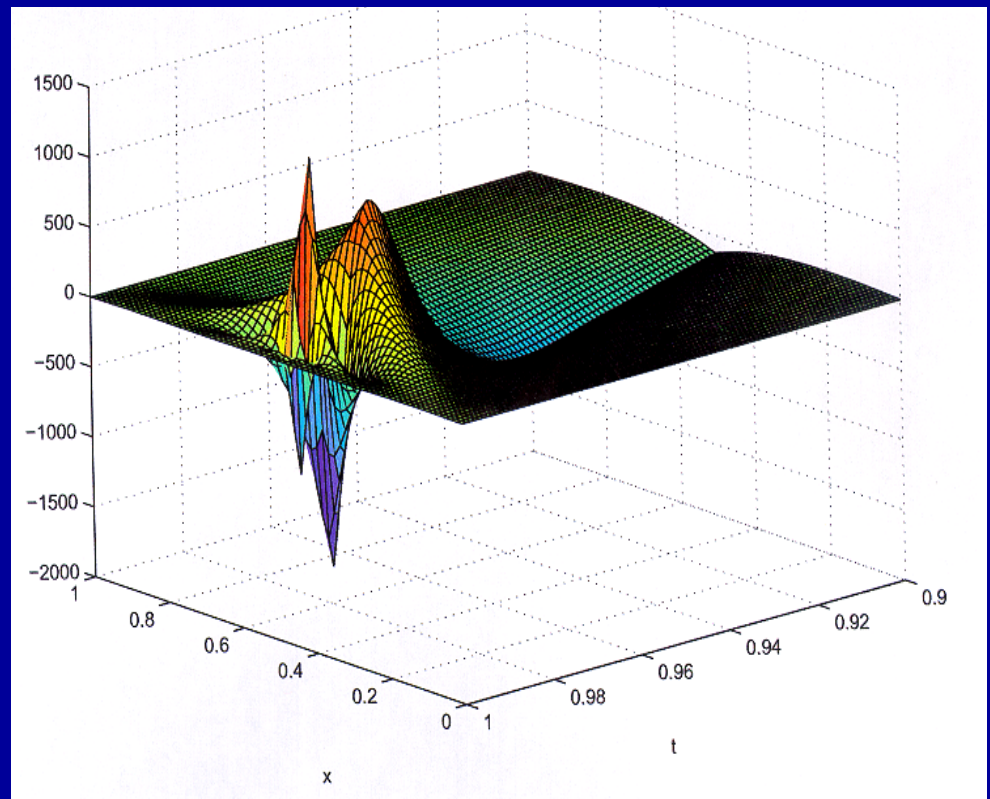
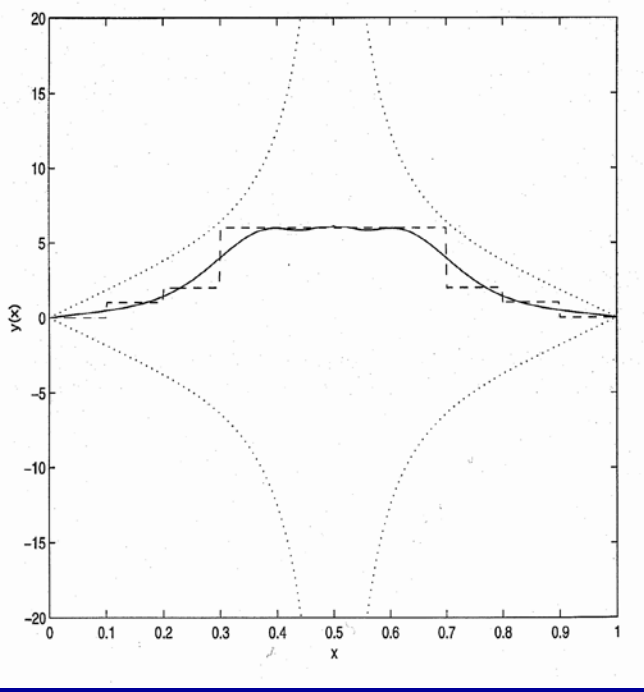
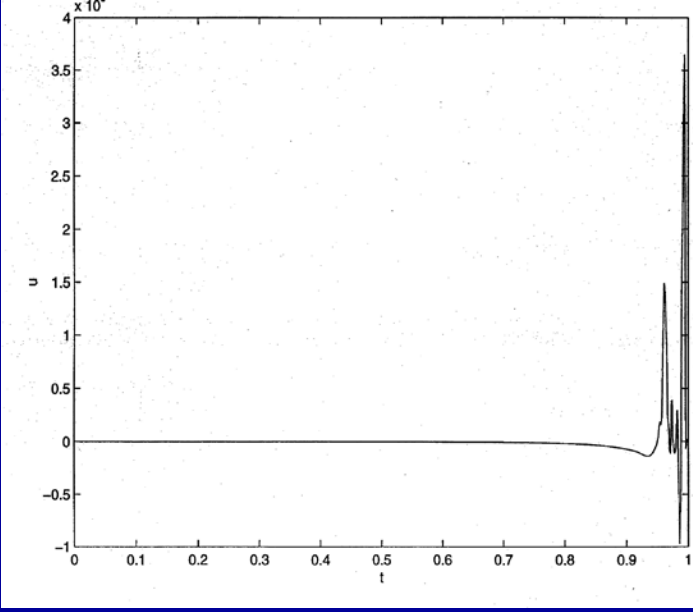
(the proof uses a result due to Bonnans and Casas (1984))

iii) Approximate controllability with constraints

By passing to the limit, in some *a priori* estimates obtained from the optimality conditions, when $k \rightarrow \infty$, it is possible to show the approximate controllability once we assume

$$y(T, \cdot; u_1) \leq y_d \leq y(T, \cdot; u_2)$$

Numerical experiences for a related problem: Díaz&Ramos (2000)



CONCLUSIONS

- The model reproduces the thermal behaviour of the high-pressure system in different points satisfactory
- It allows to study the effect of the different variables implied in the system (thermoregulating fluid, flow, target temperature, heating/cooling power of the bath...)
- Non trivial mathematical problems in Control Theory